

VC 630/5AX

Date	Corrections				Corrections Reason
	Page	Contents	AS-IS	TO-BE	
2015-08-20		Version	150529SU	150820SU	
	8p	Spindle > Spindle Motor > HEIDENHAIN	28 / 24 (37.6 / 32.2)	23.5 / 18 (31.5 / 24.2)	Spec. change
	8p	Spindle > Spindle Motor > SIEMENS	N/A	30/24 (40.3 / 32.2)	Spec. add
	10p	Standard / Optional Specifications No.	Random	Rearranged in ascending order	Notation changes
	10p	Standard / Optional Specifications > Spindle motor power	22/18.5 (Standard), 28/24 (Option)	22/18.5 kW (29.5/24.8 Hp) : FANUC (12000, 20000 r/min) 23.5/18 kW (31.5/24.2 Hp) : HEIDENHAIN (12000 r/min) 28/24 kW (37.6/32.2 Hp) : HEIDENHAIN (20000 r/min) 30/24 kW (40.3/32.2 Hp) : SIEMENS (12000 r/min)	Spec. Change & Add
	10p	Standard / Optional Specifications > NC System	DOOSAN FANUC I FANUC 31i5 HEIDENHAIN iTNC 530	SIEMENS S840Dsl Add.	Spec. add
	p12~ p13	Convenient Operation	N/A	Additional information	Additional information
	14p	Spindle > Spindle power-Torque Curve	FANUC, HEIDENHAIN 12000 r/min	1. FANUC, HEIDENHAIN 20000 r/min Add. 2. SIEMENS 12000 r/min Add.	Spec. add
	19p	Machine Specifications > Power source > Electric power supply	54	53.3	Error change
	19p	Machine Specifications > Machine Dimensions	VC 630/5AX : 3295 x 4585 x 3200 VC 630/5AX with APC : 3295 x 6413 x 3431	VC 630/5AX : 3537(4587 : with chip conveyor) x 3200 x 3295 (139.3(180.6 : with chip conveyor) x 126 x 129.7) VC 630/5AX with APC : 5357(with chip conveyor : 6413) x 4231 x 3295 (210.9(with chip conveyor : 252.5) x 166.6 x 129.7)	Error change
2015-09-23		NC Unit Specifications	FANUC, HEIDENHAIN	SIEMENS Add.	Spec. add
	9p	Machining Performance	150820SU	150923SU	
2015-12-08		Version	-	*The results, indicated in this catalogue are provides as example. They may not be obtained due to differences in cutting conditions and environmental conditions during measurement	add
	5p	Axis Feed System	Ball screw nut cooling	Ball screw nut cooling (Option)	Error change